

ENJOY NATURE AT HOME WITH OUR FLOORS

GENERAL FLOORING CATALOG 2014





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NATURE
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WITH OUR
FLOORS





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Divina Cork Floors is a high-quality brand of cork floors recognized for its beauty, elegance and suitability for the widest variety of environments, from the most classical to the most contemporary.

It maximizes the benefits and ecological characteristics of cork, raising floors to a higher level of comfort and pleasure:

- Thermal comfort
- · Comfortable for the feet, back and legs
- Decreased stress on joints
- · Anti-bacterial and hygienic, excellent for people with allergies
- Easy to clean and maintain

Other features that make Divina Cork Floors great solutions for today's buildings:

- · Natural and renewable
- · Ensure thermal insulation, saving on energy costs
- Provide excellent sound insulation
- · Malleable, returning to their original form after pressure
- Slip-resistant
- Resistant to wear and impact
- Anti-static

This brand of flooring and coverings is a Premium range belonging to Sedacor- JPS Cork Group, one of the world's largest cork producers, which has been in operation since 1924.

Combining tradition and expertise with innovation and technology, the Group companies offer superior quality cork floors and cork products for architecture, construction and decoration.

Divina Cork Floors includes the C Series and W Series, with natural cork and wood patterns, respectively, and are available in many different types of finish. Answering the demands of higher traffic areas, Divina Cork Floors suggests the V Series, which reproduces, in a natural way, the patterns of wood and stone, adding the resistance of vinyl.

The D Series offers the versatility of digital printing, allowing tailored customization, from totally original patterns to the mere insertion of a logo.

Structured on a cork base, which gives them the nobility and unique advantages of this raw material, Divina Cork Floors are produced in a range of visuals and patterns that offer beauty to spaces and provide the essential diversity to the best decoration projects.

Our Divina Cork floating floors are the perfect solution to quickly install your cork floor, even over a pre-existing floor. With a cork base structure, Divina Cork Floors floating range provides superior thermal and acoustic insulation, not requiring the use of underlays.

Divina Cork Floors, in glued down version, are the answer for those seeking a natural, cozy and comfortable appearance for long-term use.

With possibilities in compact cork, with visuals in varied granule dimensions, or with a cork fantasy veneer, these floors are an expression of serenity and harmony.

With various finishing alternatives, they are the right answer for many different types of decoration.



Floating Floors

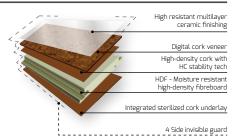


1235X300X11mm



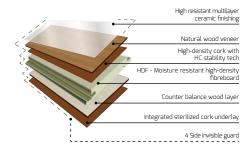


wood visuals 1235X190X11mm stone / leather visuals 605X445X11mm



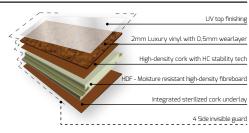


1235X190X11mm





wood visuals 1250X225X11mm stone visuals 605X470X11mm





Glue Down Floors









1

06 - C Series 08 - Cork Sellectior 18 - Cork Colored Resulting from the originality of nature and human ingenuity, you can find a varied set of visuals for glued down and floating floors, which will stand out in any decor.

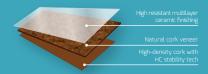
Combining the texture of cork with the creativity of color.

Floor coverings that fit in any environment, from classic to modern.

















Agate



Alexandrite



Amber



Amethyst



Aquamarine

















Beryl



Bloodstone



Coral



Diamond



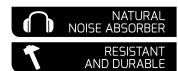
Emerald

















Jade



Jasper



Lapis Lazuli



Larimar



Moonstone















Obsidian



Onyx



Opal



Pearl



Pyrite

















Quartz



Ruby



Sapphire



Serpentine



Sunstone

















Tanzanite



Titanite



Topaz



Tourmaline



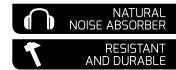
Turquoise

















Zircon





















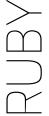




















2

20 - D Series

22 - Urban Collection

26 - Fusion Collection

28 - Stones Collection

32 - GigiWoods Sellection

Pure fantasy is what Divina Cork Floors D Series <u>offer</u>.

With a cork structural base that provides unique comfort and soundproofing, in floating or glued versions, the D Series also offer tailored customization.

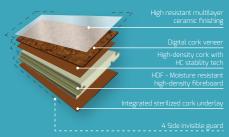
The creativity of the decorator finds the right answer in this flooring solution. It allows creating original visuals from a brand new and complex pattern, to reproducing a photo or simply integrating a logo over an existing pattern. Full originality in every type of environment!



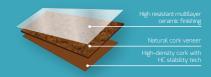
wood visuals 1235X190X11mm

stone / leather visuals 605X445X11mm

UNICLIC -



600X450X6mm







NATURAL NOISE ABSORBER





CONFORTABLE



THERMAL INSULATION



EASY TO INSTALL AND MAINTAIN



ANTI-BACTERIAL AND HYGIENIC













Urban Glamour White

Urban Glamour Black

Urban Glamour Grey



Urban Glamour Beige Urban Glamour Terra Cotta













NATURAL NOISE ABSORBER



CONFORTABLE



EASY TO INSTALL AND MAINTAIN



RESISTANT AND DURABLE THERMAL INSULATION



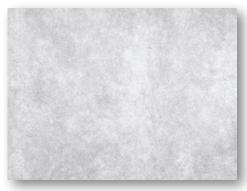
ANTI-BACTERIAL AND HYGIENIC

> 667-999 33-666 001-333













Urban Party White

Urban Party Black

Urban Party Grey



Urban Party Beige





















Fusion Almond

Fusion Caramel

Fusion Charcoal





Fusion Chocolate

Fusion Greystone









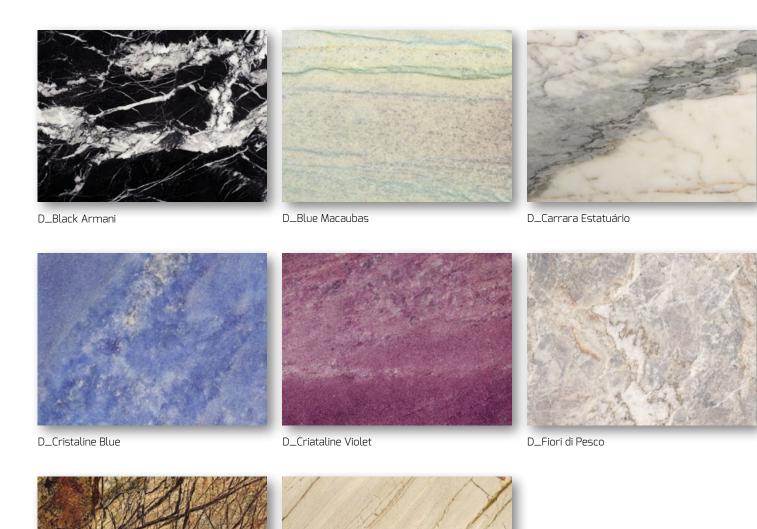
605X445X11mm

600X450X6mm













D_Aquamarine





D_Forest Brown





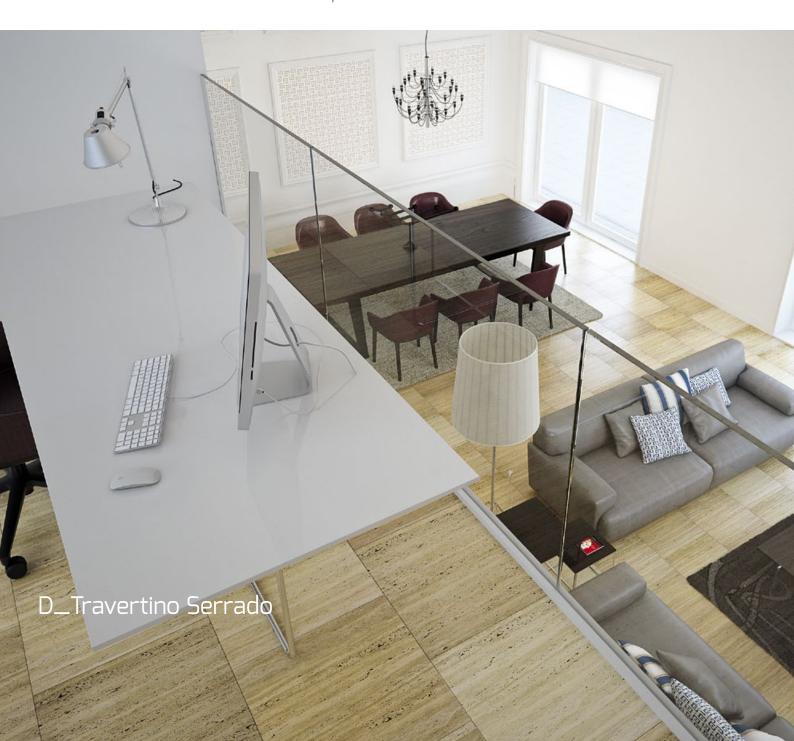








D_Mouro Brown D_Oniz Rojo Iris D_Travertino Serrado













D_Soladite Green

D_Travertino Classic

D_Travertino Yellow





D_Travertino Yellow Gold

D_Yellow Negrais



















D_Composite Ebony



D_Composite Ebony II



D_Walnut



D_Chic Composite Walnut



D_Chic Composite Decor



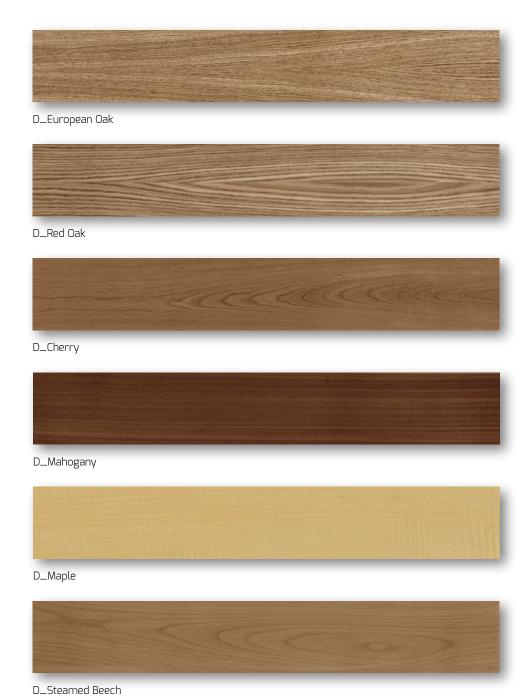


1235X190X11mm





















D_Sucupira



D_Teak



D_Wenge Brown



D_Wenge Dark



D_Composite Wengé











D_Natural Zebrano



D_Zebrano Chocolate



D_Zebrano White









38 - W Series

The variety and nobility of wood visuals in flooring always guarantee elegant and distinctive environments.

Wood floating floors add the advantages of quick installation thanks to its lock system and the possibility of being laid down over existing floors. In addition to these advantages, Divina Cork Floors W Series integrates a cork structural base that avoids the use of underlays and turns the floating floor into a quieter and more comfortable solution for back and joints.













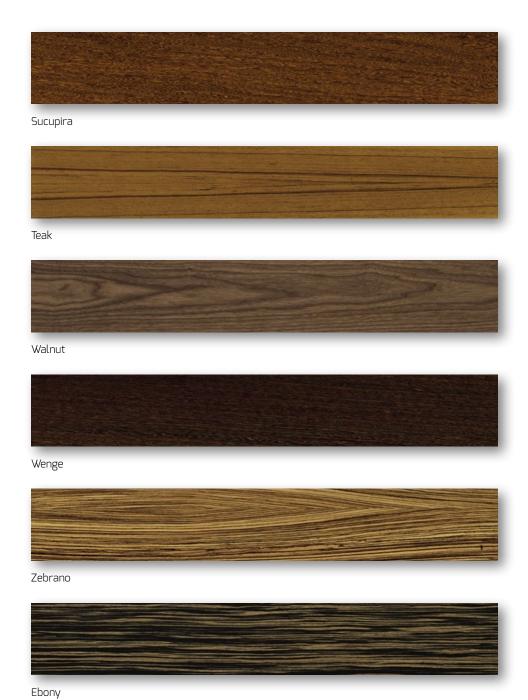
















1235X190X11mm





44 - V Series

Divina Cork Floors Vinyl Series offer strong and durable floors in original visuals, replicating stone or wood.

In the floating floor version, this solution is quick to install, thanks to its click system and may be laid down over existing flooring.

Divina Cork Floors floating vinyl floors offer the huge advantage that only a cork structural base can give: greater soundproofing, thermal insulation and comfort.

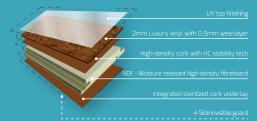
It's an extremely tough, durable and low maintenance material.



wood visuals 1250X225X11mm

stone visuals 605X470X11mm

UNICLIC =







Floating Floors

605X470X11mm (stones visuals) 1250X225X11mm (woods visuals)











Absinthe

Burdock

Cava-Cava



Pineapple













Blueberry



Fennel



Guarana



Lemon balm

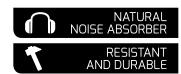


Linden





1235X190X11mm









Mint



Papaya



Peppermint



Soy



Thyme







50 - Product Information 51 - Warranty 52 - Technical Information





WARRANTY / GARANTIA

The name Divina Cork Floors is synonymous with quality cork flooring, thanks to the great attention paid to quality control as well as research and product development. The Divina Cork Floors Warranty ensures that products meet the standards determined by Divina Cork Floors, as well as the industrial quality standards specified for each product line.

DIVINA CORK FLOORS LIFETIME STRUCTURAL WARRANTY

When sold as new by authorized resellers, we guarantee the first end user that their Divina Cork Floors floor is free from defects in materials or workmanship throughout its lifetime. This Divina Cork Floors Lifetime Structural Warranty is limited by the terms and conditions laid down in said Warranty. Please read the terms and conditions to find out full information and limitations of this Divina Cork Floors Warranty.

DIVINA CORK FLOORS LIFETIME WARRANTY FOR THE INTEGRITY OF JOINTS (Floating floors) We guarantee that the joints will remain secure and the Divina Cork Floors floating floor panels will not become separated.

ADDITIONAL DIVINA CORK FLOORS WARRANTY AGAINST WEAR

As manufacturer of Divina Cork Floors branded products, we guarantee the end consumer that the use layer of this floor will remain in good condition for at least the years from the date of billing the original end user (see table). If, however, any part of the floor becomes worn during the different periods, we shall, at our sole discretion, repair or replace the part in question free of charge.



This is a summary of the Divina Cork Floors Warranty. To access the full version, please see the product packaging or download it at www.sedacor.com.

⊕ [⊚]
Technical Data

Glued
Series C Series D

Technical Da	la .		High resistant multilayer ceramic finishing	High resistant multilayer ceramic finishing
Level of Use	Standard	Unit	Specification	Specificationo
Domestic	EN ISO 10874	Class	23	23
Commercial	EN ISO 10874	Class	31	31
Testing - Level of use	Standard	Unit	Specification	Specification
			EN 12104	EN 12104
Dimensions	EN ISO 24342	mm	600x450 ± 0,20% 600x300 ± 0,20% 300x300 ± 0,20%	600x450 ± 0,20%
	LIVISO Z IS IZ	Inches	23-5/8x17-23/32 ± 0,20% 23-5/8x11-13/16 ± 0,20% 11-13/16x11-13/16 ± 0,20%	23-5/8x17-23/32 ± 0,20%
Overall thickness	EN ISO 24346	mm	6 ± 0,15	6 ± 0,15
Squareness	EN ISO 24342	mm	<0,30	<0,30
Straightness _	EN ISO 24342	mm	<0,20	<0,20
Apparent Density	EN 672	Kg/m ³	≥ 700	≥ 700
Dimensional Variation	EN 434 / EN 669 EN ISO 24346	%	< 0,20	< 0,20
Thickness of top cork surface Openings between panels	EN 14085 (Annex B)	mm		
Average	, ,	mm		
Individual values		mm		
Height difference between panels	EN 14085 (Annex B)			
Average		mm		
Individual values		mm		
Flatness of the panel (Length - Concave / Convex)	EN 14085 (Annex A)	%		
Gloss	Gloss meter (60º)	º Gardner	12 ± 3º	12 ± 3º
Water Content	EN 12105	%	2,5-6	2,5-6
Curling	EN 434/EN ISO 23999	mm	≤6	<u><</u> 6
Safety Properties (EN 14041)	Standard-Test Method	Unit	Specification	Specification
Fire Resistance	EN 13501-1	Class	Dfls1	Dfls1
Slip Resistance	EN 13893	Class	DS	DS
Formaldheyde Emission	DIN EN 717-1	Class	E1	E1
Electrical Behaviour	EN 1815	kV	Not Antistatic	Not Antistatic
Content pentachorophenol (PCP)	CEN TR 14823 (ihd-W 409)	mg/Kg	PCP Free	PCP Free
Aditional Properties	Standard-Test Method	Unit	Specification	Specification
Impact Sound Reduction	ISO 140-8	dB	15	15
Step sound	NF S 31 074	dB	75	75
Thermal Resistance	EN 12667	(m2.K)/W	≤0,150	≤0,150
Thermal Condutivity	EN 12667	W/m.K	≤0,100	≤0,100
,				
Wearing Group	EN 660-1	Thickness loss (mm)		
Wear layer thickness (wearing group T)	EN 429	mm		
Abrasion Resistance	EN 14354	Cycles	≥7000	≥7000
	EN 660-2	g/100 cycles		
Castor Chair	EN 660-2 EN 425	g/100 cycles Visual effect after 25.000 cycles	No change of the wear layer nor delamination	No change of the wear layer nor delamination
Castor Chair Simulated movement of a furniture leg		Visual effect after		
	EN 425	Visual effect after 25.000 cycles	delamination No damage shall be visible after testing	delamination No damage shall be visible after testing
Simulated movement of a furniture leg	EN 425	Visual effect after 25.000 cycles Visual effect	delamination No damage shall be visible after testing with a foot type 2	delamination No damage shall be visible after testing with a foot type 2

Installation me	thod		
Floating			
Series C	Series D	Series W	Series V
Finish			
1 11 11 21 1			
High resistant multilayer ceramic finishing	High resistant multilayer ceramic finishing	High resistant multilayer ceramic finishing	2mm Luxury vinyl with 0,50mm wearlayer
Specification	Specification	Specification	Specification
23	23	23	23
31	31	31	**************************************
Specification	Specification	Specification	Specification
EN 12104 + EN 14085	EN 12104 + EN 14085	EN 14354 + EN 14085	EN 655 + EN 14085
1235x300 ± 0,20%	1235x190 ± 0,20% (wood visuals) 605x445 ± 0,20% (stone visuals)	1235x190 ± 0,20%	1250x225 ± 0,20% (wood visuals) 605x470 ± 0,20% (stone visuals)
48-10/16x11-13/16 ± 0,20%	48-10/16x7-8/16 ± 0,20% (wood visuals) 23-13/16x18-8/16 ± 0,20% (stone visuals)	48-10/16x7-8/16 ± 0,20%	49-3/16x8-14/16 ± 0,20% (wood visuals 24-1/16x18-8/16 ± 0,20% (stone visuals
11 ± 0,15	11 ± 0,15	11 ± 0,15	11 ± 0,15
<0,30 <0,20	<0,30 <0,20	<0,30 <0,20	<0,30 <0,20
≥ 700		≥ 700	≥ 915
< 0,15	< 0,15	< 0,15	< 0,15
3,1		3,1	
≤0,15	≤0,15	≤0,15	≤0,15
≤0,2	≤0,2	≤0,2	≤0,2
-O 1F	<0.1F	z0.15	<0.1E
≤0,15 ≤0,2	≤0,15 ≤0,2	≤0,15 ≤0,2	≤0,15 ≤0,2
≤0,5/≤1,0	≤0,5/≤1,0	≤0,5/≤1,0	≤0,5/≤1,0
12 ± 3º	12 ± 3º	12 ± 3º	
Specification	Specification	Specification	Specification
Cfls1	Cfls1	Cfls1	Bfls1
DS	DS		DC
E1		DS	DS
	E1	DS E1	E1
Not Antistatic	E1 Not Antistatic		
	Not Antistatic	E1	E1
Not Antistatic	Not Antistatic	E1 Not Antistatic	E1 Not Antistatic
Not Antistatic PCP Free	Not Antistatic PCP Free	E1 Not Antistatic PCP Free	E1 Not Antistatic PCP Free
Not Antistatic PCP Free Specification	Not Antistatic PCP Free Specification	E1 Not Antistatic PCP Free Specification	E1 Not Antistatic PCP Free Specification
Not Antistatic PCP Free Specification 17	Not Antistatic PCP Free Specification 17	E1 Not Antistatic PCP Free Specification 17	E1 Not Antistatic PCP Free Specification 17
Not Antistatic PCP Free Specification 17 79	Not Antistatic PCP Free Specification 17 79	E1 Not Antistatic PCP Free Specification 17 81	E1 Not Antistatic PCP Free Specification 17 86
Not Antistatic PCP Free Specification 17 79 <0,150	Not Antistatic PCP Free Specification 17 79 <0,150	E1 Not Antistatic PCP Free Specification 17 81 <0,150	E1 Not Antistatic PCP Free Specification 17 86 <0.150
Not Antistatic PCP Free Specification 17 79 <0,150 <0,100	Not Antistatic PCP Free Specification 17 79 <0,150 <0,100	E1 Not Antistatic PCP Free Specification 17 81 <0,150 <0,100	E1 Not Antistatic PCP Free Specification 17 86 <0.150 <0.100 Wearing Group T
Not Antistatic PCP Free Specification 17 79 <0,150 <0,100	Not Antistatic PCP Free Specification 17 79 <0,150 <0,100	E1 Not Antistatic PCP Free Specification 17 81 ≤0,150 <0,100	E1 Not Antistatic PCP Free Specification 17 86 <0.150 <0.100 Wearing Group T 20,5
Not Antistatic PCP Free Specification 17 79 <0,150 <0,100	Not Antistatic PCP Free Specification 17 79 <0,150 <0,100	E1 Not Antistatic PCP Free Specification 17 81 <0,150 <0,100	E1 Not Antistatic PCP Free Specification 17 86 ≤0,150 ≤0,100 Wearing Group T ≥0,5
Not Antistatic PCP Free Specification 17 79 ≤0,150 ≤0,100 ≥7000 No change of the wear layer nor	Not Antistatic PCP Free Specification 17 79 ≤0,150 ≤0,100 ≥7000 No change of the wear layer nor	E1 Not Antistatic PCP Free Specification 17 81 ≤0,150 ≤0,100 ≥7000 No change of the wear layer nor	E1 Not Antistatic PCP Free Specification 17 86 ≤0,150 ≤0,100 Wearing Group T ≥0,5 0,035 No change of the wear layer nor
Not Antistatic PCP Free Specification 17 79 ≤0,150 ≤0,100 ≥7000	Not Antistatic PCP Free Specification 17 79 ≤0,150 ≤0,100 ≥7000	E1 Not Antistatic PCP Free Specification 17 81 ≤0,150 ≤0,100 ≥7000	E1 Not Antistatic PCP Free Specification 17 86 <0,150 <0,100 Wearing Group T 20,5 0,035 No change of the wear layer nor delamination
Not Antistatic PCP Free Specification 17 79 ≤0,150 ≤0,100 ≥7000 No change of the wear layer nor delamination No damage shall be visible after testing	Not Antistatic PCP Free Specification 17 79 ≤0,150 ≤0,100 ≥7000 No change of the wear layer nor delamination No damage shall be visible after testing	E1 Not Antistatic PCP Free Specification 17 81 ≤0,150 ≤0,100 ≥7000 No change of the wear layer nor delamination No damage shall be visible after testing	E1 Not Antistatic PCP Free Specification 17 86 ≤0,150 ≤0,100 Wearing Group T ≥0,5 0,035 No change of the wear layer nor delamination No damage shall be visible after testing
Not Antistatic PCP Free Specification 17 79 ≤0,150 ≤0,100 > ≥7000 No change of the wear layer nor delamination No damage shall be visible after testing with a foot type 2	Not Antistatic PCP Free Specification 17 79 ≤0,150 ≤0,100 ≥7000 No change of the wear layer nor delamination No damage shall be visible after testing with a foot type 2	E1 Not Antistatic PCP Free Specification 17 81 ≤0,150 ≤0,100 ≥7000 No change of the wear layer nor detarnination No damage shall be visible after testing with a foot type 2	E1 Not Antistatic PCP Free Specification 17 86 <0,150 <0,100 Wearing Group T 20,5 0,035 No change of the wear layer nor delamination No damage shall be visible after testing with a foot type 2



Whether opting for a floating or a glue down solution, CORK MY WAY is characterized by its decorative cork veneer or granulated cork appearance in different colours and shapes. It provides better integration into spaces, in economic and creative decorations.

Appropriate for modern times, it allows variations in style while always offering the utmost comfort. In many types of finish, it is a very pleasant solution for the home.

CORK MY WAY floors are very easy to install – you can do-it-yourself – saving on time and money, you just need to follow the instructions provided and use the proper tools and recommended auxiliary products.

The cleaning and maintenance are very easy: you just need a vacuum cleaner, a mild detergent and a damp mop, and from time to time you can rejuvenate its appearance by using the recommended polish product.

And, because CORK MY WAY floors are made of cork, you will be amazed with the comfort provided and the accoustic and thermal insulation.

Cork is the most environmental friendly raw material you can obtain from nature. We do not cut a single tree to obtain cork and it's estimated that the cork oak forest absorbs 14 mio. tons/year of CO2 from the atmosphere.

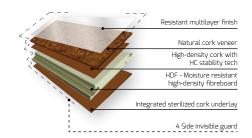
So, by choosing CORK MY WAY floors you are contributing for a better environment and improving your life quality and health, not to mention the modern and appealing design that you will add to your home.



Floating Floors



915X300X10,5mm

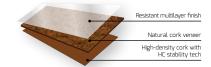


GDF

Glue Down Floors



300X300X4mm 600X300X4mm 600X450X4mm



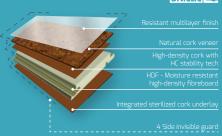


58 - Cork Line 60 - Colors Line Acoustical comfort
Thermal comfort
Kind to back and legs
Environmental friendly
Aesthetically pleasant
Hygienic
Hypoallergenic
Healthy
Wear resistance
Easy installation
Easy maintenance
Easy cleaning
Does not entrap dirt or funguses

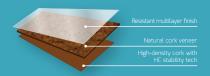


915X300X10,5mm

UNICLIC =



300X300X4mm 600X300X4mm 600X450X4mm







Floating Floors

915X300X10,5mm



Glue Down Floors

300X300X4mm 600X300X4mm 600X450X4mm







Antelope



Kangaroo



Horse



Calico

















Coyote



Lion



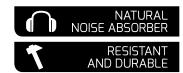
Gazelle

















Hare



Elephant



Gnu















Uapiti



Zebra



Palanca

















Fox



Rhino



Tiger











64 - Product Information 65 - Technical Information







Method of instalation

Glue-Down

Floating

Cork My Way

Cork My Way

Finishing

Resistant multilayer finishing Resistant multilayer finishing

Level of Use	Standard-Test Method	Unit	Specification	Specification
Domestic	EN ISO 10874	Class	23	23
General Properties	Standard-Test Method	Unit	Specification	Specification
			EN 12104	EN 12104+EN 14085
Dimensions	EN ISO 24342	mm	600x450 ± 0,20% 600x300 ± 0,20% 300x300 ± 0,20%	915x300 ± 0,20%
		inches	23-5/8×17-23/32 ± 0,20% 23-5/8×11-13/16 ± 0,20% 11-13/16×11-13/16 ± 0,20%	36x11-13/16
Overall thickness	EN ISO 24346	mm	4 ± 0,15	10,5 ± 0,15
Squareness	EN ISO 24342	mm	<0,30	<0,30
Straightness	EN ISO 24342	mm	<0,20	<0,20
Apparent Density	EN 672	Kg/m³	≥ 700	≥ 700
Dimensional Variation	EN 434 / EN 669	%	< 0,20	< 0,15
Thickness of top cork surface	EN ISO 24346	mm		3
Openings between panels	EN 14085 (Annex B)			
Average		mm		≤0,15
Individual values		mm		≤0,2
Height difference between panels	EN 14085 (Annex B)			
Average		mm		≤0,15
Individual values		mm		<0,2
Flatness of the panel (Length - Concave / Convex)	EN 14085 (Annex A)	%		≤0,5/≤1,0
Flatness of the panel (Width - Concave / Convex)	EN 14085 (Annex A)	%		≤0,10/≤0,15
Gloss	Gloss meter (60º)	^o Gardner	12 ± 3º	12 ± 3º
Water Content	EN 12105	%	2,5-6	
Curling	EN 434/EN ISO 23999	mm	≤6	
Safety Properties (EN 14041)	Standard-Test Method	Unit	Specification	Specification
Fire Resistance	EN 13501-1	Class	Efl	Efl
Slip Resistance	EN 13893	Class	DS	DS
Formaldheyde Emission	DIN EN 717-1	Class	E1	E1
Electrical Behaviour	EN 1815	kV	Not Antistatic	Not Antistatic
Content pentachorophenol (PCP)	CEN TR 14823 (ihd-W 409)	mg/Kg	PCP Free	PCP Free
Aditional Properties	Standard-Test Method	Unit	Specification	Specification
Impact Sound Reduction	ISO 140-8	dB	13	17
Step sound	NF S 31 074	dB	76	80
Thermal Resistance	EN 12667	(m2.K)/W	≤0,150	≤0,150
Thermal Condutivity	EN 12667	W/m.K	≤0,100	≤0,100
Castor Chair	EN 425	Visual effect after 25.000 cycles	No change of the wear layer nor delamination	No change of the wear layer nor delamination
Simulated movement of a furniture leg	EN 424	Visual effect	No damage shall be visible after testing witha a foot type 2	No damage shall be visible after testing witha a foot type 2
Residual Indentation	İ		· ·	//
Residual ilidelitation	EN ISO 24343-1	mm	≤0,3	≤0,3
Stains Resistance	EN ISO 24343-1 ISO 26987	mm Grade	≤0,3 Grau O-unchanged	≤0,3 Grau O-unchanged



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UNDERLAYS



Cork underlays provide other type of floors, such as floating wooden floors, laminated floors, etc. with extra thermal and acquistic comfort

Available in various sizes, thicknesses and densities, they are suitable for various types of use.

Being made of cork, a natural, ecological and sustainable raw material, cork underlays are environmentally friendly, odorless, rot-proof and anti-allergic.

PREVENTIVE CARE

- · If installed during construction, the floor should be installed last
- · If other work has to be done after the floor is installed, protect the floor with cardboard sheets
- · Do not drag furniture across the floor.
- · Use felt on the feet of chairs and furniture.
- The wheels of castor chairs must comply with the DIN 68131 (Type W1) standard.
- · For added protection, use a suitable mat under castor chairs.
- · Put a quality mat at all points of access to retain sand, moisture and dirt.
- · Never use mats with a rubber or latex bottom, as they may irreversibly stain the floor.
- · Never use cleaning products with abrasive agents or solvents, such as acetone.
- · Never use wire brushes.
- · Avoid wetting the floor.
- · Place protective mats in areas around cooking equipment and dishwashers to protect the cork flooring from spills, water, food, drinks, grease and anything else that might cause damage to the floor of your kitchen.
- · Ideal and healthy environmental conditions are 35-65% relative humidity at 20°C (68°F).
- · When using domestic heating intensively, the humidity of the air indoors may fall to very low levels, causing the surface to dry out excessively.

As cork is a natural material, this may lead to shrinkage of the tiles, causing the appearance of small joints between them. To avoid this, use a humidifier. *Remember that mats placed on the floor may act as heat accumulators, which will increase the temperature of the floor surface more than the recommended maximum surface temperature (which should not exceed 20-22°C).

- · Being a natural material, cork tends to lose a little color when exposed to sunlight. It is important to change the position of rugs and furniture regularly to allow the color to change evenly.
- · Use curtains, blinds or another sun protection system to minimize this effect.

MAINTENANCE AND CLEANING

Operation	Recommended product
Daily / weekly cleaning	Lobacare Cleaner / Bona Spray Mop / Bona Floor Cleaner
Deep cleaning / removal of maintenance products	Lobacare Remover
Periodic maintenance	Lobacare Floorcare / Bona Polish

Please read the instructions on the packaging and leaflets for further instructions. Should you have any doubts or questions, please contact us by email: technical.support@sedacor.com.



GLUED FLOOR INSTALLATION

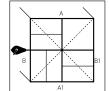
INSTALLATION

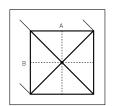
Tools required

Short-pile roller, multipart roller, tape measure, craft knife, pencil, ruler, chalk line, cloth, rubber mallet.

Mesurements

- 1. Find the centre of the room using a chalk line from the middle of wall A to the middle of A1. Next, make a line from the middle of wall B to the middle of wall B1. Make sure the intersection of the two lines forms a 90° angle.
- 2. If installation is on the diagonal, make a line using the chalk line at the intersection of lines A and B. The intersection of these lines will form an angle of 45°.
- 3. Verification measurement: check the size of the room by measuring or laying the tiles (without gluing) from the middle. Ensure that the width of the tiles that will be placed along the wall is identical and greater than 5 cm. If necessary, repeat the previous step by drawing a line parallel to the previous one.





RECOMMENDED GLUES

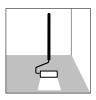
Wakol D-3540

APPLYING THE GLUE

This glue should be applied to the subfloor and also to the tiles.

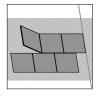
- 1. Mix the glue well before use.
- 2. Apply the glue to the back of the cork tiles with a short-pile roller.
- 3. Apply the glue to the subfloor with a short-pile roller. Avoid excess glue.
- 4. Allow the glue to dry completely (after drying, the glue becomes transparent). Drying time on the subfloor is 40-60 minutes, depending on the temperature and R.H. on site.



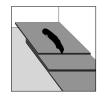


APPLICATION

- 1. Install the tiles from the centre along the marked line, preferably using brick-bond pattern.
- 2. Place the tiles side by side without applying much pressure. Use a rubber mallet to affix them.
- 3. Remove any excess adhesive with a damp cloth.
- 4. Cut the tiles along the wall as indicated.
- 5. The installed flooring should be pressed with a 50-kg multipart roller every 30 minutes, and after installation has been completed.









FLOATING INSTALLATION

INSTALLATION

Uniclic® is unique because panels can be installed in two different ways:

- Method A Angled installation method (see diagrams 1A-1B-1C).
- Method B Horizontal installation method (see diagrams 2A-2B).

Tools for installation of floor

Standard tools for installing floating floors (i.e. mallet, saw, pencil, tape measure).

Installation kit (crowbar, spacers (1-8 mm/0.039"-0318") and Uniclic®/Divina batten), table saw or cross-cut saw.

INSTALLATION OF THE FLOOR

- 1. First install a protective barrier against moisture (PE film) and join the rows with tape (see diagram 3A).
- 2. Start the first row with an entire panel.

 First cut the tongue to the length and width of the panel (see diagram 3B).
- 3. Place the panel with the side on which the tongue was cut against the
- 4. Put spacers from the installation kit between the panels and the wall (see diagram 3C).

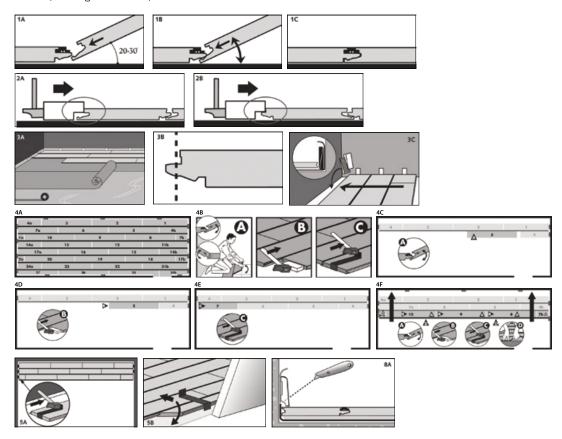
The diagram indicates where the Uniclic® panels are joined using the angle technique or by blows applied to the panels (see diagrams 4A-4F).

In places where it is difficult to install the Uniclic® panels with the batten (e.g. against the wall), you may join them using a crowbar and mallet (see diagrams 5A-5B).

FINISH

Remove the spacers.

Install the skirting on the PE film making a round shape with the wall (see diagram 8A.)





Cork is the bark of the noble oak cork tree "Quercus Suber", which has a lifespan of over 200 years. Every 9 years this bark is extracted in an ancient and natural process, that does not cut or harm the tree. Cork is a 100% natural, sustainable and recyclable material, with unmatched qualities that can be used in a myriad number of forms, shapes and purposes.

Cork oak forest has an astonishing ability to absorb CO2 from the atmosphere. It is estimated that it can absorb up to 14 Million Tons of CO2 per Year. The cork industry and all its products show us that sustainable development may not be utopia, it may indeed be a reality.

Sedacor is a company of the JPS Cork Group, that has been in the cork industry since 1924. We have implemented a vertical business model, which integrates cork tree forests, manufacturing, research and development as well as distribution.

The cork oak forest is where we find not only the raw materials for our industry, but also the inspiration and attitude for a balanced development, matched with a pioneer attitude and constant innovation.

As result, we have grown as a company, and developed a wide variety of cork products, which are the reason for our success in both domestic and international markets.

At our plants, cork is transformed in new and ecologically friendly ways; from cork stoppers to granulated cork, from footwear to acoustic and thermal insulation and from flooring to wall covering and fabrics.

We have evolved... in production capacity, in quality and product diversity through a group of companies strategically organized in core and complementary business areas.

We overcame barriers, introduced cork to new businesses and sectors, and by doing so, became one of the world leaders in the cork industry.

By maintaining natural cork's features and applying innovation, new possibilities are created in a long cycle of sustainability.

That's the beauty of our products.

We are visionaries.
We are innovators.
We are YOUR global cork solution.



Jorge Pinto de Sá Rio Meão Portugal



Sedacor I São Paio de Oleiros Portugal



Sedacor II Rio Meão Portugal



Sedacor III Ponte de Sôr Portugal











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